

# Scheda di sicurezza dei materiali

Nome prodotto: LEGHE DI ALLUMINIO CON PIOMBO

\*\*\* Sezione 1 - Prodotti chimici e

pany Identification \*\*\*

Formula chimica: Miscela Utilizzo del

prodotto: Materiali per macchine a vite ed estrusioni.

Altre designazioni: Leghe 2011, 6262, C40A, C06N, C278, FJ62, variante del 2011

Sapa AB

Casella postale 5505

SE-114 85 Stoccolma, Svezia

Telefono USA: Salute e sicurezza: 1-412-553-4649

Informazioni di emergenza: USA: Chemtrec: 1-800-424-9300 o 1-703-527-3887 Alcoa: 1-412-553-4001 Sito Web: Per una scheda di sicurezza del materiale (MSDS) aggiornata, fare riferimento ai siti Web di Alcoa: [www.alcoa.com](http://www.alcoa.com) o internamente su [my.alcoa.com](http://my.alcoa.com) Comunità EHS

\*\*\* Sezione 2 - Identificazione dei pericoli \*\*\*

## PANORAMICA DI EMERGENZA

Solido. Argenteo. Inodore. Non combustibile allo stato di fornitura. Piccoli trucioli, trucioli fini e polvere di lavorazione possono essere facilmente infiammabili.

Possono presentarsi rischi di esplosione/incendio quando (vedere le sezioni 5, 7 e 10 per ulteriori informazioni)

- La polvere e le particelle fini vengono disperse nell'aria.
- Trucioli, polvere o particelle fini vengono a contatto con l'acqua.
- La polvere e le particelle fini entrano in contatto con determinati ossidi metallici (ad esempio la ruggine).

\* Il metallo fuso è a contatto con acqua/umidità o con determinati ossidi metallici (ad esempio ruggine).

La polvere e i fumi derivanti dalla lavorazione possono causare irritazione agli occhi, alla pelle e alle vie respiratorie superiori e febbre da fumi metallici

## POTENZIALI EFFETTI SULLA SALUTE Le

seguenti dichiarazioni riassumono gli effetti sulla salute generalmente attesi in caso di sovraesposizione. Le situazioni specifiche dell'utente devono essere valutate da una persona qualificata. Ulteriori informazioni sulla salute sono disponibili nella Sezione 11.

È improbabile che si verifichino gli effetti sulla salute elencati di seguito, a meno che la lavorazione di questo prodotto non generi polvere o fumi.

### Occhi

Polvere o fumi derivanti dalla lavorazione: possono causare irritazione.

Contatto con la pelle con olio residuo/rivestimento oleoso: può causare irritazione. Il contatto prolungato o ripetuto con la pelle può causare dermatite. Polvere o fumi di lavorazione: possono causare irritazione.

### Inalazione

Effetti sulla salute derivanti dalla lavorazione meccanica (ad esempio taglio della crosta): può causare irritazione delle vie respiratorie.

Sovraesposizioni croniche: possono causare una riduzione del numero di globuli rossi (anemia), anomalie cutanee (cambiamenti della pigmentazione) e danni all'apparato riproduttivo.

Ulteriori effetti sulla salute derivanti da temperature elevate durante la lavorazione e da saldatura: Sovraesposizioni acute: possono causare nausea, febbre, brividi, mancanza di respiro e malessere (febbre da fumi metallici), accumulo di liquidi nei polmoni (edema polmonare) e ridotta capacità del sangue di trasportare ossigeno (metaglobina). Sovraesposizioni croniche: possono causare sensibilizzazione respiratoria, cicatrici ai polmoni (fibrosi polmonare) e cancro ai polmoni. Cancerogenicità e rischio riproduttivo Prodotto così come spedito: non presenta rischi per il cancro o per

l'apparato riproduttivo.

Polveri e fumi derivanti da lavorazioni meccaniche: possono presentare un rischio cancerogeno (piombo). Possono presentare un rischio "produttivo" pericolo (piombo, manganese).

Polveri e fumi derivanti da saldatura o lavorazioni ad alta temperatura: possono presentare un rischio cancerogeno (cromo esavalente, composti di piombo, fumi di saldatura). Possono presentare un rischio riproduttivo (piombo, manganese).

Condizioni mediche aggravate dall'esposizione al prodotto, ai componenti o ai composti formati durante la lavorazione

Polvere o fumi derivanti da processi di lavorazione: asma, malattie polmonari croniche, lesioni cutanee e morbo di Parkinson secondario

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## \*\*\* Section 3 - Composition / Information on Ingredients \*\*\*

Complete composition is provided below and may include some components classified as non-hazardous.

| CAS #     | Component | Percent |
|-----------|-----------|---------|
| 7429-90-5 | Aluminum  | >83     |
| 7440-21-3 | Silicon   | <12.6   |
| 7440-50-8 | Copper    | <6.1    |
| 7439-95-4 | Magnesium | <1.4    |
| 7439-89-6 | Iron      | <1.1    |
| 7439-92-1 | Lead      | <0.8    |
| 7439-96-5 | Manganese | <0.4    |
| 7440-47-3 | Chromium  | <0.4    |

### Component Information

Additional compounds which may be formed during processing are listed in Section 8.

## \*\*\* Section 4 - First Aid Measures \*\*\*

### First Aid: Eyes

Dust or fume from processing: Flush eyes with plenty of water or saline for at least 15 minutes. Consult a physician.

### First Aid: Skin

Dust or fume from processing or contact with lubricant/residual oil: Wash skin with soap and water for at least 15 minutes. Consult a physician if irritation persists.

### First Aid: Inhalation

Dust or fume from processing: Remove to fresh air. If unconscious or severely injured, check for clear airway, breathing and presence of pulse. Perform CPR if there is no pulse or respiration. Consult a physician.

## \*\*\* Section 5 - Fire Fighting Measures \*\*\*

### Flammable/Combustible Properties

This product does not present fire or explosion hazards as shipped. Small chips, turnings, dust and fines from processing may be readily ignitable.

### Fire/Explosion

May be a potential hazard under the following conditions:

- \* Dust or fines dispersed in the air can be explosive. Even a minor dust cloud can explode violently. Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.
- \* Chips, dust or fines in contact with water can generate flammable/explosive hydrogen gas. Hydrogen gas could present an explosion hazard in confined or poorly ventilated spaces.
- \* Dust or fines in contact with certain metal oxides (e.g., rust). A thermite reaction, with considerable heat generation, can be initiated by a weak ignition source.
- \* Molten metal in contact with water/moisture or other metal oxides (e.g., rust, copper oxide). Moisture entrapped by molten metal can be explosive. Contact of molten aluminum with other metal oxides can initiate a thermite reaction. Finely divided metals (e.g., powders or wire) may have enough surface oxide to produce thermite reactions/explosions.

### Extinguishing Media

Use Class D extinguishing agents on dusts, fines or molten metal. Use coarse water spray on chips and turnings.

### Unsuitable Extinguishing Media

DO NOT USE:

- \* Halogenated agents on small chips, dusts or fines.
- \* Water around molten metal.

These agents will react with the burning material.

### Fire Fighting Equipment/Instructions

Fire fighters should wear NIOSH approved, positive pressure, self-contained breathing apparatus and full protective clothing when appropriate.

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## \*\*\* Section 6 - Accidental Release Measures \*\*\*

### Small/Large Spill

*If molten:* Contain the flow using dry sand or salt flux as a dam. Do not use shovels or hand tools to halt the flow of molten metal. Allow the spill to cool before remelting as scrap.

## \*\*\* Section 7 - Handling and Storage \*\*\*

### Handling/Storage

Product should be kept dry. Avoid contact with sharp edges or heated metal. Hot and cold aluminum are not visually different. Hot aluminum does not necessarily glow red.

### Requirements for Processes Which Generate Dusts or Fines

If processing of these products includes operations where dust or extremely fine particulate is generated, obtain and follow the safety procedures and equipment guides contained in Aluminum Association Bulletin F-1 and National Fire Protection Association (NFPA) brochures listed in Section 16. Cover and reseal partially empty containers. Use non-sparking handling equipment. Provide grounding and bonding where necessary to prevent accumulation of static charges during dust handling and transfer operations. (See Section 15).

Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuums and electrostatic precipitators must not be used. Dust collection systems must be dedicated to aluminum dust only and should be clearly labeled as such. Do not co-mingle fines of aluminum with fines of iron, iron oxide (rust) or other metal oxides.

Do not allow chips, fines or dust to contact water, particularly in enclosed areas.

Avoid all ignition sources. Good housekeeping practices must be maintained. Do not use compressed air to remove settled material from floors, beams or equipment.

### Requirements for Remelting of Scrap Material and/or Ingot

Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off the water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. If confined, even a few drops of water can lead to violent explosions.

All tooling and containers which come in contact with molten metal must be preheated or specially coated and rust free. Molds and ladles must be preheated or oiled prior to casting. Any surfaces that may contact molten metal (e.g., concrete) should be specially coated.

Drops of molten metal in water (e.g. from plasma arc cutting), while not normally an explosion hazard, can generate enough flammable hydrogen gas to present an explosion hazard. Vigorous circulation of the water and removal of the particles minimize the hazards.

During melting operations, the following minimum guidelines should be observed:

- \* Inspect all materials prior to furnace charging and completely remove surface contamination such as water, ice, snow, deposits of grease and oil or other surface contamination resulting from weather exposure, shipment, or storage.
- \* Store materials in dry, heated areas with any cracks or cavities pointed downwards.
- \* Preheat and dry large or heavy items such as ingot adequately before charging into a furnace containing molten metal. This is typically done by use of a drying oven or homogenizing furnace. The drying cycle should bring the internal metal temperature of the coldest item of the batch to 400°F and then hold at that temperature for 6 hours.

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## \*\*\* Section 8 - Exposure Controls / Personal Protection \*\*\*

### Engineering Controls

If dust or fumes are generated through processing: Use with adequate explosion-proof ventilation to meet the limits listed in Section 8, Exposure Guidelines.

### Personal Protective Equipment

#### Respiratory Protection

If dust or fumes are generated through processing: Use NIOSH-approved respiratory protection as specified by an Industrial Hygienist or other qualified professional if concentrations exceed the limits listed in Section 8, Exposure Guidelines. Suggested respiratory protection: P100 (lead).

#### Eye Protection

Wear safety glasses/goggles to avoid eye injury.

#### Skin Protection

Wear impervious gloves to avoid repeated or prolonged skin contact with residual oils and to avoid any skin injury.

### General

Personnel who handle and work with **molten metal** should utilize primary protective clothing like polycarbonate face shields, fire resistant tapper's jackets, neck shades (snoods), leggings, spats and similar equipment to prevent burn injuries. In addition to primary protection, secondary or day-to-day work clothing that is fire resistant and sheds metal splash is recommended for use with molten metal. Synthetic materials should never be worn even as secondary clothing (undergarments).

Minimize breathing **oil vapors and mist**. Remove oil contaminated clothing; launder or dry-clean before reuse. Remove oil contaminated shoes and thoroughly clean and dry before reuse. Cleanse skin thoroughly after contact, before breaks and meals, and at the end of the work period. Oil coating is readily removed from skin with waterless hand cleaners followed by a thorough washing with soap and water.

### Exposure Guidelines

#### A: General Product Information

Alcoa recommends an Occupational Exposure Limit for **Chromium (VI) Compounds [both soluble and insoluble forms]** of 0.25 ug/m3 TWA as chromium.

Alcoa recommends an Occupational Exposure Limit for **Oil Mist** of 0.5 mg/m3 TWA.

Alcoa recommends Occupational Exposure Limits for **Manganese** of 0.05 mg/m3 TWA (total particulate) and 0.02 mg/m3 TWA (respirable fraction).

Sampling to establish **lead** exposures is advised where exposures to airborne particulate or fumes are possible. Consult OSHA Lead Standard 29 CFR 1910.1025 for specific health/industrial hygiene precautions and requirements to follow when handling lead compounds.

#### B: Component Exposure Limits

##### Aluminum (7429-90-5)

ACGIH 10 mg/m3 TWA (metal dust)

OSHA 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

##### Silicon (7440-21-3)

OSHA 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

##### Copper (7440-50-8)

ACGIH 0.2 mg/m3 TWA (fume); 1 mg/m3 TWA (dust and mist, as Cu)

OSHA 0.1 mg/m3 TWA (fume); 1 mg/m3 TWA (dust and mist)

##### Lead (7439-92-1)

ACGIH 0.05 mg/m3 TWA

OSHA 50 µg/m3 TWA (as Pb); 30 µg/m3 Action Level (as Pb. Poison - see 29 CFR 1910.1025)

##### Manganese (7439-96-5)

ACGIH 0.2 mg/m3 TWA

OSHA 5 mg/m3 Ceiling (fume)

##### Chromium (7440-47-3)

ACGIH 0.5 mg/m3 TWA

OSHA 1 mg/m3 TWA

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## C: Exposure Limits for Additional Compounds Which May Be Formed During Processing

### Alumina (non-fibrous) (1344-28-1)

ACGIH 10 mg/m3 TWA (particulate matter containing no asbestos and <1% crystalline silica)

OSHA 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

### Silicon dioxide, amorphous (69012-64-2)

OSHA (80)/(% SiO<sub>2</sub>) mg/m3 TWA

### Magnesium oxide (1309-48-4)

ACGIH 10 mg/m3 TWA (inhalable fraction)

OSHA 15 mg/m3 TWA (total particulate)

### Iron oxide (1309-37-1)

ACGIH 5 mg/m3 TWA (respirable fraction)

OSHA 10 mg/m3 TWA

### Lead, inorganic compounds (Not Available)

ACGIH 0.05 mg/m3 TWA (as Pb)

OSHA 50 µg/m3 TWA (as Pb); 30 µg/m3 Action Level (as Pb. Poison - see 29 CFR 1910.1025)

### Manganese compounds, inorganic (Not Available)

ACGIH 0.2 mg/m3 TWA (as Mn)

OSHA 5 mg/m3 Ceiling (as Mn) (related to Manganese compounds)

### Chromium (II) compounds (Not Available)

OSHA 0.5 mg/m3 TWA (as Cr)

### Chromium (III) compounds (as Cr) (Not Available)

ACGIH 0.5 mg/m3 TWA (as Cr)

OSHA 0.5 mg/m3 TWA (as Cr)

### Chromium (VI) compounds- water soluble (Not Available)

ACGIH 0.05 mg/m3 TWA (as Cr)

### Chromium (VI) compounds (certain water insoluble forms) (Not Available)

ACGIH 0.01 mg/m3 TWA (as Cr)

### Chromium (VI) (18540-29-9)

OSHA 2.5 µg/m3 Action Level; 5 µg/m3 TWA (Cancer hazard - See 29 CFR 1910.1026)

### Oil mist, mineral (8012-95-1)

ACGIH 5 mg/m3 TWA (sampled by method that does not collect vapor)

ACGIH 10 mg/m3 STEL

OSHA 5 mg/m3 TWA

### Ozone (10028-15-6)

ACGIH 0.05 ppm TWA (heavy work); 0.08 ppm TWA (moderate work); 0.10 ppm TWA (light work); 0.20 ppm TWA (heavy, moderate or light workloads, <=2 hours)

OSHA 0.1 ppm TWA; 0.2 mg/m3 TWA

### Nitrogen dioxide (10102-44-0)

ACGIH 3 ppm TWA

ACGIH 5 ppm STEL

OSHA 5 ppm Ceiling; 9 mg/m3 Ceiling

### Nitric oxide (10102-43-9)

ACGIH 25 ppm TWA

OSHA 25 ppm TWA; 30 mg/m3 TWA

## \*\*\* Section 9 - Physical & Chemical Properties \*\*\*

|                             |                |                                   |                                          |
|-----------------------------|----------------|-----------------------------------|------------------------------------------|
| <b>Physical State:</b>      | Solid          | <b>Appearance:</b>                | Silvery                                  |
| <b>Boiling Point:</b>       | Not applicable | <b>Melting Point:</b>             | 1005 - 1205 °F (541- 652 °C)             |
| <b>Vapor Pressure:</b>      | Not applicable | <b>Vapor Density:</b>             | Not applicable                           |
| <b>Solubility in Water:</b> | None           | <b>Specific Gravity:</b>          | 2.72 - 3.13 g/cm3 (0.098 - 0.113 lb/in3) |
| <b>pH Level:</b>            | Not applicable | <b>Odor:</b>                      | None                                     |
| <b>Odor Threshold:</b>      | Not applicable | <b>Octanol-Water Coefficient:</b> | Not applicable                           |

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## \*\*\* Section 10 - Chemical Stability & Reactivity Information \*\*\*

### Stability

Stable under normal conditions of use, storage, and transportation as shipped.

### Conditions to Avoid

Chips, fines, dust and molten metal are considerably more reactive with the following:

- \* **Water:** Slowly generates flammable/explosive hydrogen gas and heat. Generation rate is greatly increased with smaller particles (e.g., fines and dusts). Molten metal can react violently/explosively with water or moisture, particularly when the water is entrapped.
- \* **Heat:** Oxidizes at a rate dependent upon temperature and particle size.
- \* **Strong oxidizers:** Violent reaction with considerable heat generation. Can react explosively with nitrates (e.g., ammonium nitrate and fertilizers containing nitrate) particularly when heated or molten.
- \* **Acids and alkalis:** Reacts to generate flammable/explosive hydrogen gas. Generation rate is greatly increased with smaller particles (e.g., fines and dusts).
- \* **Halogenated compounds:** Many halogenated hydrocarbons, including halogenated fire extinguishing agents, can react violently with finely divided aluminum.
- \* **Iron oxide (rust) and other metal oxides (e.g., copper and lead oxides):** A violent thermite reaction generating considerable heat can occur. Reaction with aluminum fines and dusts requires only very weak ignition sources for initiation. Molten aluminum can react violently with iron oxide without external ignition source.
- \* **Iron powder and water:** An explosive reaction forming hydrogen gas occurs when heated above 1470°F (800°C).

Thermite explosions have been reported when aluminum alloys were melted in furnaces used for alloying with lead, bismuth or other metals with low melting temperatures. These metals, when added as high purity ingots, can seep through cracks in furnace liners and become oxidized. During subsequent melts in the furnace, molten aluminum can contact these metal oxides resulting in a thermite explosion.

## \*\*\* Section 11 - Toxicological Information \*\*\*

### Health Effects Associated with Individual Ingredients

**Lead dust or fume** Can cause irritation of eyes and upper respiratory tract. Acute overexposures: Can cause nausea and muscle cramps. Chronic overexposures: Can cause weakness in the extremities (peripheral neuropathy), abdominal cramps and other gastrointestinal tract effects, kidney damage, liver damage, central nervous system damage, damage to blood forming organs, blood cell damage and reproductive harm. Can cause reduced fertility and fetal toxicity in pregnant women. IARC/NTP: Listed as "reasonably anticipated to be a human carcinogen" by the NTP. Listed as possibly carcinogenic to humans by IARC (Group 2B)\*.

**Chromium dust and mist** Can cause irritation of eyes, skin and respiratory tract. **Chromium and trivalent chromium** IARC/NTP: Not classified by IARC.

**Copper dust and mists** Can cause irritation of eyes, mucous membranes, skin and respiratory tract. Chronic overexposures: Can cause reduction in the number of red blood cells (anemia), skin abnormalities (pigmentation changes) and hair discoloration.

**Silicon, inert dusts** Chronic overexposures: Can cause chronic bronchitis and narrowing of the airways.

**Aluminum dust, fines and fumes** Low health risk by inhalation. Generally considered to be biologically inert (milling, cutting, grinding).

Some products are supplied with a lubricant/oil coating or have residual oil from the manufacturing process. **Oil** Can cause irritation of skin. Skin contact (prolonged or repeated): Can cause dermatitis.

### Health Effects Associated with Individual Compounds Formed During Processing

(The following could be expected if welded, remelted or otherwise processed at elevated temperatures.)

**Certain inorganic lead compounds:** IARC/NTP: Listed as "reasonably anticipated to be a human carcinogen" by the NTP. Listed as probably carcinogenic to humans by IARC (Group 2A)\*.



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**Hexavalent chromium (Chrome VI)** Can cause irritation of eyes, skin and respiratory tract. Skin contact: Can cause irritant dermatitis, allergic reactions and skin ulcers. Chronic overexposures: Can cause perforation of the nasal septum, respiratory sensitization, asthma, the accumulation of fluid in the lungs (pulmonary edema), lung damage, kidney damage, lung cancer, nasal cancer and cancer of the gastrointestinal tract. IARC/NTP: Listed as "known to be a human carcinogen" by the NTP. Listed as carcinogenic to humans by IARC (Group 1)\*.

**Magnesium oxide fumes** Can cause irritation of eyes and respiratory tract. Acute overexposures: Can cause nausea, fever, chills, shortness of breath and malaise (metal fume fever).

**Iron oxide** Chronic overexposures: Can cause benign lung disease (siderosis). Ingestion: Can cause irritation of gastrointestinal tract, bleeding, changes in the pH of the body fluids (metabolic acidosis) and liver damage.

**Copper fume** Can cause irritation of eyes, mucous membranes and respiratory tract. Acute overexposures: Can cause nausea, fever, chills, shortness of breath and malaise (metal fume fever).

**Silica, amorphous** Acute overexposures: Can cause dryness of eyes, nose and upper respiratory tract.

**Alumina (aluminum oxide)** Low health risk by inhalation. Generally considered to be biologically inert.

If the product is heated well above ambient temperatures or machined, oil vapor or mist may be generated. **Oil vapor and mist** Can cause irritation of respiratory tract. Acute overexposures: Can cause bronchitis, headache, central nervous system effects (nausea, dizziness and loss of coordination) and drowsiness (narcosis).

Welding, plasma arc cutting, and arc spray metalizing can generate ozone. **Ozone** Can cause irritation of eyes, nose and upper respiratory tract. Acute overexposures: Can cause shortness of breath, tightness of chest, headache, cough, nausea and narrowing of airways. Effects are reversible on cessation of exposure. Acute overexposures (high concentrations): Can cause respiratory distress, respiratory tract damage, bleeding and the accumulation of fluid in the lungs (pulmonary edema). Effects can be delayed up to 1-2 hours. Additional information: Studies with experimental animals by inhalation have found genetic damage, reproductive harm, blood cell damage, lung damage and death.

**Welding fumes** IARC/NTP: Listed as possibly carcinogenic to humans by IARC (Group 2B)\*.

Plasma arc cutting can generate oxides of nitrogen. **Oxides of nitrogen (NO and NO<sub>2</sub>)** Can cause irritation of eyes, skin and respiratory tract. Acute overexposures: Can cause reduced ability of the blood to carry oxygen (methemoglobin). Can cause cough, shortness of breath, the accumulation of fluid in the lungs (pulmonary edema) and death. Effects may be delayed up to 2-3 weeks. **Nitrogen dioxide (NO<sub>2</sub>)** Chronic overexposures: Can cause scarring of the lungs (pulmonary fibrosis).

## Acute Toxicity of Ingredients/Formed Compounds

**A: General Product Information** No information available for product.

### B: Component Analysis - LD50/LC50

#### Silicon (7440-21-3)

Oral LD50 Rat: 3160 mg/kg

#### Magnesium (7439-95-4)

Oral LD50 Rat: 230 mg/kg

#### Iron (7439-89-6)

Oral LD50 Rat: 984 mg/kg

#### Manganese (7439-96-5)

Oral LD50 Rat: 9 g/kg

### C: Formed Compound Toxicity - LD50s/LC50s

#### Alumina (non-fibrous) (1344-28-1)

Oral LD50 Rat: >5000 mg/kg

#### Silicon dioxide, amorphous (69012-64-2)

Oral LD50 Rat: >5000 mg/kg; Dermal LD50 Rabbit: >2000 mg/kg

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**Iron oxide (1309-37-1)**  
 Oral LD50 Rat: >10000 mg/kg  
**Oil mist, mineral (8012-95-1)**  
 Oral LD50 Mouse: 22 g/kg  
**Ozone (10028-15-6)**  
 Inhalation LC50 Rat: 4800 ppb/4H  
**Nitrogen dioxide (10102-44-0)**  
 Inhalation LC50 Rat: 88 ppm/4H  
**Nitric oxide (10102-43-9)**  
 Inhalation LC50 Rat: 1068 mg/m3/4H

## Carcinogenicity of Ingredients

### A: Ingredient Carcinogenicity - IARC/NTP

| Component | CAS       | IARC<br>1 | IARC<br>2A | IARC<br>2B | IARC<br>3 | IARC<br>4 | NTP<br>K | NTP<br>RA |
|-----------|-----------|-----------|------------|------------|-----------|-----------|----------|-----------|
| Lead      | 7439-92-1 | No        | Yes        | Yes        | No        | No        | No       | Yes       |
| Chromium  | 7440-47-3 | No        | No         | No         | Yes       | No        | No       | No        |

### B: Ingredient Carcinogenicity - ACGIH

**Lead (7439-92-1)**  
 ACGIH A3 - Confirmed animal carcinogen with unknown relevance to humans  
**Chromium (7440-47-3)**  
 ACGIH A4 - Not Classifiable as a Human Carcinogen

### C: Ingredient References

**Lead (7439-92-1)**  
 IARC Monograph 87 [2006] (ionic lead generated from organic lead and present in the body)  
 IARC Supplement 7 [1987], Monograph 23 [1980] (evaluated as a group)  
**Chromium (7440-47-3)**  
 IARC Monograph 49 [1990] (listed under Chromium and Chromium compounds),  
 Supplement 7 [1987]

## Carcinogenicity of Compounds Formed During Processing

### A: Formed Compound Carcinogenicity - IARC/NTP

| Component                                                                                                                    | CAS           | IARC<br>1 | IARC<br>2A | IARC<br>2B | IARC<br>3 | IARC<br>4 | NTP<br>K | NTP<br>RA |
|------------------------------------------------------------------------------------------------------------------------------|---------------|-----------|------------|------------|-----------|-----------|----------|-----------|
| Silicon dioxide, amorphous                                                                                                   | 69012-64-2    | No        | No         | No         | Yes       | No        | No       | No        |
| Iron oxide                                                                                                                   | 1309-37-1     | No        | No         | No         | Yes       | No        | No       | No        |
| Lead, inorganic compounds (related to Lead compounds)                                                                        | Not Available | No        | Yes        | No         | No        | No        | No       | Yes       |
| Chromium (III) compounds (as Cr)                                                                                             | Not Available | No        | No         | No         | Yes       | No        | No       | No        |
| Chromium (VI) compounds (certain water insoluble forms) (related to Chromium (VI) (related to Chromium hexavalent compounds) | Not Available | Yes       | No         | No         | No        | No        | Yes      | No        |
| Chromium (VI)                                                                                                                | 18540-29-9    | Yes       | No         | No         | No        | No        | No       | No        |
| Oil mist, mineral                                                                                                            | 8012-95-1     | No        | No         | No         | Yes       | No        | No       | No        |
| Welding fumes (NOC)                                                                                                          | Not Available | No        | No         | Yes        | No        | No        | No       | No        |

### B: Formed Compound Carcinogenicity - ACGIH

**Alumina (non-fibrous) (1344-28-1)**  
 ACGIH A4 - Not Classifiable as a Human Carcinogen  
**Magnesium oxide (1309-48-4)**  
 ACGIH A4 - Not Classifiable as a Human Carcinogen  
**Iron oxide (1309-37-1)**  
 ACGIH A4 - Not Classifiable as a Human Carcinogen  
**Lead, inorganic compounds (Not Available)**  
 ACGIH A3 - Confirmed animal carcinogen with unknown relevance to humans



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## Chromium (III) compounds (as Cr) (Not Available)

ACGIH A4 - Not Classifiable as a Human Carcinogen

## Chromium (VI) compounds- water soluble (Not Available)

ACGIH A1 - Confirmed Human Carcinogen

## Chromium (VI) compounds (certain water insoluble forms) (Not Available)

ACGIH A1 - Confirmed Human Carcinogen

## Ozone (10028-15-6)

ACGIH A4 - Not Classifiable as a Human Carcinogen (heavy, moderate, or light workloads)

## Nitrogen dioxide (10102-44-0)

ACGIH A4 - Not Classifiable as a Human Carcinogen

### C: Formed Compound References

#### Silicon dioxide, amorphous (69012-64-2)

IARC Monograph 68 [1997], Supplement 7 [1987]

#### Iron oxide (1309-37-1)

IARC Supplement 7 [1987], Monograph 1 [1972]

#### Lead, inorganic compounds (Not Available)

IARC Monograph 87 [2006]

#### Chromium (III) compounds (as Cr) (Not Available)

IARC Monograph 49 [1990] (listed under Chromium and Chromium compounds),  
Supplement 7 [1987]

#### Chromium (VI) compounds (certain water insoluble forms) (Not Available)

IARC Monograph 49 [1990] (evaluated as a group) (related to Chromium (VI) compounds)

#### Chromium (VI) (18540-29-9)

IARC Monograph 49 [1990] (evaluated as a group)

#### Oil mist, mineral (8012-95-1)

IARC Supplement 7 [1987], Monograph 33 [1984]

#### Welding fumes (NOC) (Not Available)

IARC Monograph 49 [1990]

### Descriptions of IARC and NTP Classifications

**IARC 1:** The agent is carcinogenic to humans. There is sufficient evidence that a causal relationship existed between exposure to the agent and human cancer.

**IARC 2A:** The agent is probably carcinogenic to humans. Generally includes agents for which there is limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.

**IARC 2B:** The agent is possibly carcinogenic to humans. Generally includes agents for which there is limited evidence in humans and less than sufficient evidence in experimental animals.

**IARC 3:** The agent is not classifiable as to its carcinogenicity to humans. Generally includes agents for which there is inadequate evidence in humans and inadequate or limited evidence in experimental animals.

**IARC 4:** The agent is probably not carcinogenic to humans. Generally includes agents for which there is evidence suggesting lack of carcinogenicity in humans and in experimental animals.

**NTP K:** Known to be a human carcinogen.

**NTP RA:** Reasonably anticipated to be a human carcinogen.

## \*\*\* Section 12 - Ecological Information \*\*\*

### Ecotoxicity

#### A: General Product Information

No information available for product.

#### B: Component Analysis - Ecotoxicity - Aquatic Toxicity

##### Copper (7440-50-8)

96 Hr LC50 Pimephales promelas: 23 µg/L; 96 Hr LC50 Oncorhynchus mykiss: 13.8 µg/L; 96 Hr LC50 Lepomis macrochirus: 236 µg/L

72 Hr EC50 Scenedesmus subspicatus: 120 µg/L

96 Hr EC50 water flea: 10 µg/L; 96 Hr EC50 water flea: 200 µg/L

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## Iron (7439-89-6)

96 Hr LC50 Morone saxatilis: 13.6 mg/L [static]

## Lead (7439-92-1)

96 Hr LC50 Pimephales promelas: 6.5 mg/L

48 Hr EC50 water flea: 600 µg/L

## Environmental Fate

No information available for product.

### \*\*\* Section 13 - Disposal Considerations \*\*\*

## Disposal Instructions

Reuse or recycle material whenever possible. Keep scrap separate from other aluminum scrap.

## US EPA Waste Number & Descriptions

### A: General Product Information

RCRA Status: Not federally regulated in the U.S. if disposed of "as is." If reuse or recycle is not possible, then characterize in accordance with applicable regulations (40 CFR 261 or state equivalent in the U.S.) prior to disposal. TCLP testing is recommended for lead and chromium.

### B: Component Waste Numbers

RCRA waste codes other than described under Section A may apply depending on use of product. Refer to 40 CFR 261 or state equivalent in the U.S.

### \*\*\* Section 14 - Transportation Information \*\*\*

## Special Transportation

|                           | PSN #1        | PSN #2 | PSN #3 | PSN #4 |
|---------------------------|---------------|--------|--------|--------|
| Notes:                    | (1)           |        |        |        |
| UN NA Number:             | -             |        |        |        |
| Proper Shipping Name:     | Not regulated |        |        |        |
| Hazard Class:             | -             |        |        |        |
| Packing Group:            | -             |        |        |        |
| RQ:                       | -             |        |        |        |
| Other - Tech Name:        | -             |        |        |        |
| Other - Marine Pollutant: | -             |        |        |        |

## Notes:

- (1) When "Not regulated," enter the proper freight classification, "MSDS Number," and "Product Name" on the shipping paperwork.

Canadian TDG Hazard Class & PIN: Not regulated

### \*\*\* Section 15 - Regulatory Information \*\*\*

## US Federal Regulations

### A: General Product Information

All electrical equipment must be suitable for use in hazardous atmospheres involving aluminum powder in accordance with 29 CFR 1910.307. The National Electrical Code, NFPA 70, contains guidelines for determining the type and design of equipment and installation that will meet this requirement.

In reference to Title VI of the Clean Air Act of 1990, this material does not contain nor was it manufactured using ozone-depleting chemicals.

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## B: Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

### Aluminum (7429-90-5)

SARA 313: 1.0 % de minimis concentration (dust or fume only)

### Copper (7440-50-8)

SARA 313: 1.0 % de minimis concentration

CERCLA: 5000 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is larger than 100 micrometers); 2270 kg final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is larger than 100 micrometers)

### Lead (7439-92-1)

SARA 313: 0.1 % Supplier notification limit; 0.1 % de minimis concentration (when contained in stainless steel, brass, or bronze)

CERCLA: 10 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is larger than 100 micrometers); 4.54 kg final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is larger than 100 micrometers)

### Chromium (7440-47-3)

CERCLA: 5000 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is larger than 100 micrometers); 2270 kg final RQ (no reporting of releases of this hazardous material is required if the diameter of the pieces of the solid metal released is larger than 100 micrometers)

## SARA 311/312 Physical and Health Hazard Categories:

**Immediate (acute) Health Hazard:** Yes, if particulates/fumes generated during processing.

**Delayed (chronic) Health Hazard:** Yes, if particulates/fumes generated during processing.

**Fire Hazard:** No

**Sudden Release of Pressure:** No

**Reactive:** Yes, if molten

## State Regulations

### A: General Product Information

PENNSYLVANIA "Special Hazardous Substance": Chromium compounds, hexavalent and Mineral oils.

Chemical(s) known to the State of California to cause cancer: Chromium (hexavalent compounds), Lead and lead compounds.

Chemical(s) known to the State of California to cause reproductive toxicity: Lead.

### B: Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

| Component | CAS #     | CA  | FL | MA  | MN  | NJ  | PA  |
|-----------|-----------|-----|----|-----|-----|-----|-----|
| Aluminum  | 7429-90-5 | Yes | No | Yes | Yes | Yes | Yes |
| Silicon   | 7440-21-3 | No  | No | Yes | Yes | Yes | Yes |
| Copper    | 7440-50-8 | Yes | No | Yes | Yes | Yes | Yes |
| Magnesium | 7439-95-4 | Yes | No | Yes | No  | Yes | Yes |
| Iron      | 7439-89-6 | Yes | No | No  | No  | No  | No  |
| Lead      | 7439-92-1 | Yes | No | Yes | Yes | Yes | Yes |
| Manganese | 7439-96-5 | Yes | No | Yes | Yes | Yes | Yes |
| Chromium  | 7440-47-3 | Yes | No | Yes | Yes | Yes | Yes |

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

**WARNING!** This product contains a chemical known to the state of California to cause cancer. This product contains a chemical known to the state of California to cause reproductive/developmental effects.

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## Other Regulations

### A: General Product Information

Material meets the criteria for inclusion in WHMIS D2A

### B: Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

| Component | CAS #     | Minimum Concentration |
|-----------|-----------|-----------------------|
| Aluminum  | 7429-90-5 | 1 %                   |
| Copper    | 7440-50-8 | 1 %                   |
| Lead      | 7439-92-1 | 0.1 %                 |
| Chromium  | 7440-47-3 | 0.1 %                 |

### C: Component Analysis - Inventory

| Component | CAS #     | TSCA | DSL | EINECS | AUST. | MITI |
|-----------|-----------|------|-----|--------|-------|------|
| Aluminum  | 7429-90-5 | Yes  | Yes | Yes    | Yes   | No   |
| Silicon   | 7440-21-3 | Yes  | Yes | Yes    | Yes   | No   |
| Copper    | 7440-50-8 | Yes  | Yes | Yes    | Yes   | No   |
| Magnesium | 7439-95-4 | Yes  | Yes | Yes    | Yes   | No   |
| Iron      | 7439-89-6 | Yes  | Yes | Yes    | Yes   | No   |
| Lead      | 7439-92-1 | Yes  | Yes | Yes    | Yes   | Yes  |
| Manganese | 7439-96-5 | Yes  | Yes | Yes    | Yes   | No   |
| Chromium  | 7440-47-3 | Yes  | Yes | Yes    | Yes   | No   |

### Inventory information

**MITI Inventory:** Pure metals are not specifically listed by CAS or MITI number on the MITI Inventory. However, the class of compounds for each of these metals is listed.

## \*\*\* Section 16 - Other Information \*\*\*

### MSDS History

Original: March 4, 1985  
Supersedes: February 6, 2007  
Revised: June 15, 2007

### MSDS Status

06/15/07: Changes in classification on European versions only.  
02/06/2007: Reviewed on a periodic basis in accordance with Alcoa policy.  
Changes in Sections 1, 2, 3, 4, 5, 7, 8, 9, 10, 11, 13, 14 & 15.  
07/08/2005: Reviewed on a periodic basis in accordance with Alcoa policy.  
Changes in Sections 1, 2, 3, 5, 8 and 15.  
05/24/2002: Changes in Sections 1, 2, and 8.

### Prepared By

Hazardous Materials Control Committee.

### MSDS System Number

214326

### Other Information

- \* Aluminum Association's Bulletin F-1, "Guidelines for Handling Aluminum Fines Generated During Various Aluminum Fabricating Operations." The Aluminum Association, 1525 Wilson Boulevard, Suite 600, Arlington, Virginia 22209, [www.aluminum.org](http://www.aluminum.org).
- \* Aluminum Association, "Guidelines for Handling Molten Aluminum, The Aluminum Association, 1525 Wilson Boulevard, Suite 600, Arlington, Virginia 22209, [www.aluminum.org](http://www.aluminum.org).
- \* NFPA 65, Standard for Processing and Finishing of Aluminum (NFPA phone: 800-344-3555)
- \* NFPA 651, Standard for Manufacture of Aluminum and Magnesium Powder
- \* NFPA 70, Standard for National Electrical Code (Electrical Equipment, Grounding and Bonding)
- \* NFPA 77, Standard for Static Electricity
- \* Guide to Occupational Exposure Values-2007, Compiled by the American Conference of Governmental Industrial Hygienists (ACGIH).

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- \* Documentation of the Threshold Limit Values and Biological Exposure Indices, Sixth Edition, 1991, Compiled by the American Conference of Governmental Industrial Hygienists, Inc. (ACGIH).
- \* NIOSH Pocket Guide to Chemical Hazards, U.S. Department of Health and Human Services, February 2004.
- \* Patty's Industrial Hygiene and Toxicology: Volume II: Toxicology, 4th ed., 1994, Patty, F. A.; edited by Clayton, G. D. and Clayton, F. E.: New York: John Wiley & Sons, Inc.
- \* expub, [www.expub.com](http://www.expub.com), Expert Publishing, LLC.

## Key-Legend:

|                  |                                                                       |
|------------------|-----------------------------------------------------------------------|
| ACGIH            | American Conference of Governmental Industrial Hygienists             |
| AICS             | Australian Inventory of Chemical Substances                           |
| CAS              | Chemical Abstract Service                                             |
| CERCLA           | Comprehensive Environmental Response, Compensation, and Liability Act |
| CFR              | Code of Federal Regulations                                           |
| CPR              | Cardio-pulmonary Resuscitation                                        |
| DOT              | Department of Transportation                                          |
| DSL              | Domestic Substances List (Canada)                                     |
| EC               | Effective Concentration                                               |
| ED               | Effective Dose                                                        |
| EINECS           | European Inventory of Existing Commercial Chemical Substances         |
| EPA              | Environmental Protection Act                                          |
| IARC             | International Agency for Research on Cancer                           |
| LC <sub>50</sub> | Lethal concentration (50 percent kill)                                |
| LC <sub>Lo</sub> | Lowest published lethal concentration                                 |
| LD <sub>50</sub> | Lethal dose (50 percent kill)                                         |
| LD <sub>Lo</sub> | Lowest published lethal dose                                          |
| LFL              | Lower Flammable Limit                                                 |
| MITI             | Ministry of International Trade & Industry                            |
| NFPA             | National Fire Protection Association                                  |
| NIOSH            | National Institute for Occupational Safety and Health                 |
| NORM             | Naturally Occurring Radioactive Materials                             |
| NTP              | National Toxicology Program                                           |
| OEL              | Occupational Exposure Limit                                           |
| OSHA             | Occupational Safety and Health Administration                         |
| PEL              | Permissible Exposure Limit                                            |
| PIN              | Product Identification Number                                         |
| PSN              | Proper Shipping Name                                                  |
| RCRA             | Resource Conservation and Recovery Act                                |
| SARA             | Superfund Amendments and Reauthorization Act                          |
| STEL             | Short Term Exposure Limit                                             |
| TCLP             | Toxic Chemicals Leachate Program                                      |
| TDG              | Transportation of Dangerous Goods                                     |
| TLV              | Threshold Limit Value                                                 |
| TSCA             | Toxic Substance Control Act                                           |
| TWA              | Time Weighted Average                                                 |
| UFL              | Upper Flammable Limit                                                 |
| WHMIS            | Workplace Hazardous Materials Information System                      |
| atm              | atmosphere                                                            |
| cm               | centimeter                                                            |
| g, gm            | gram                                                                  |
| in               | inch                                                                  |
| kg               | kilogram                                                              |
| lb               | pound                                                                 |
| m                | meter                                                                 |
| mg               | milligram                                                             |
| ml, ML           | milliliter                                                            |
| mm               | millimeter                                                            |
| mppcf            | million particles per cubic foot                                      |
| n.o.s.           | not otherwise specified                                               |
| ppb              | parts per billion                                                     |
| ppm              | parts per million                                                     |
| psia             | pounds per square inch absolute                                       |
| u                | micron                                                                |
| ug               | microgram                                                             |

INFORMATION HEREIN IS GIVEN IN GOOD FAITH AS AUTHORITATIVE AND VALID; HOWEVER, NO WARRANTY, EXPRESS OR IMPLIED, CAN BE MADE.

This is the end of MSDS # 390

## LEGHE DI ALLUMINIO CON PIOMBO

# UN AVVERTIMENTO

Pericoli fisici: **Non combustibile** allo stato di fornitura. Piccoli trucioli, trucioli fini e polvere possono infiammarsi facilmente. Il potenziale di esplosione può essere presente quando: (1) polveri o particelle fini sono disperse nell'aria. (2) particelle fini, polvere o alluminio fuso sono a contatto con determinati ossidi metallici (ad esempio ruggine) o (3) trucioli, particelle fini, polvere o alluminio fuso sono a contatto con acqua o umidità.

Se ricoperto di olio, può causare irritazioni cutanee/dermatiti per contatto.

Rischi per la salute: Effetti sulla salute generalmente previsti in caso di sovraesposizione: OCCHI:

Polvere o fumi derivanti dalla lavorazione possono causare irritazione.

PELLE: Contatto con olio residuo/rivestimento oleoso: Può causare irritazione. Il contatto prolungato o ripetuto con la pelle può causare dermatite. Polvere o fumi di lavorazione: Possono causare irritazione. INALAZIONE: Effetti sulla salute derivanti da lavorazioni meccaniche e taglio. p g ( g , g , grinding) può causare

Irritazione delle vie **respiratorie**. Sovraesposizioni croniche: possono causare riduzione del numero di globuli rossi (anemia), anomalie cutanee (alterazioni della pigmentazione) e danni riproduttivi. Ulteriori effetti sulla salute derivanti da temperature elevate. Processin e .. weldin meltin: Sovraesposizioni acute: possono causare nausea, febbre, brividi, mancanza di respiro e malessere (febbre da fumi metallici), accumulo di liquidi nei polmoni (edema polmonare) e ridotta capacità del sangue di trasportare ossigeno (metaemoglobina). Sovraesposizioni croniche: possono causare sensibilizzazione respiratoria, cicatrizzazione dei polmoni (fibrosi polmonare) e cancro ai polmoni.

ATTENZIONE: il cromo (composti esavalenti), il piombo e i composti del piombo sono sostanze chimiche note allo Stato della California come cancerogene. Il piombo è noto per la sua tossicità riproduttiva (Proposta 65).

Precauzioni: Evitare la formazione di polvere. Mantenere il prodotto asciutto. Utilizzare con adeguata ventilazione antideflagrante. Indossare occhiali e guanti di sicurezza per prevenire lesioni agli occhi e alla pelle. Indossare un'adeguata protezione respiratoria (P100) se le concentrazioni superano i limiti consentiti. Utilizzare buone pratiche di igiene personale per proteggersi dall'ingestione accidentale.

Primo soccorso (polvere o fumi di lavorazione): OCCHI: sciacquare gli occhi con abbondante acqua o soluzione salina per almeno 15 minuti. Consultare un medico. PELLE: lavare la pelle con acqua e sapone per almeno 15 minuti. Consultare un medico se l'irritazione persiste. INALAZIONE: trasportare all'aria aperta. In caso di incoscienza o gravi lesioni, verificare la pervietà delle vie aeree, la respirazione e la presenza di polso. Eseguire la RCP in caso di assenza di polso o respirazione. Consultare un medico.

Protezione antincendio: utilizzare agenti estinguenti di classe D su polveri, materiali fini o metallo fuso. Utilizzare getti d'acqua a forte spruzzo su trucioli e trucioli. NON USARE: agenti alogenati su piccoli trucioli, polveri o materiali fini, acqua intorno al metallo fuso. Questi agenti reagiranno con il materiale in fiamme.

Per ulteriori informazioni sull'uso e lo smaltimento, leggere la scheda di sicurezza dei materiali Alcoa n. 390 Telefono di emergenza USA: (412) 553-4001

#### INGREDIENTI:

Alluminio  
Silicio  
Rame  
Magnesio

#### NUMERI CAS: (7

429-90-5)  
(7440-21-3) (7  
440-50-8)  
(7439-95-4)

#### INGREDIENTI:

Ferro  
Guida  
Manganese  
Cromo

#### NUMERI CAS: (7

439-89-6) (7  
439-92-1) (7  
439-96-5)  
(7440-47-3)